



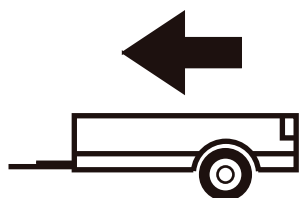
2017 -

## KIA Stonic

Cat. No. K/A67

**E20**

E20\*55R01/07\*005538\*00



1110kg



75kg

**D = 6,60kN**

D (kN) =



MAX kg

x

MAX kg

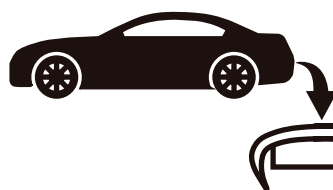
x 0,00981



MAX kg

+

MAX kg

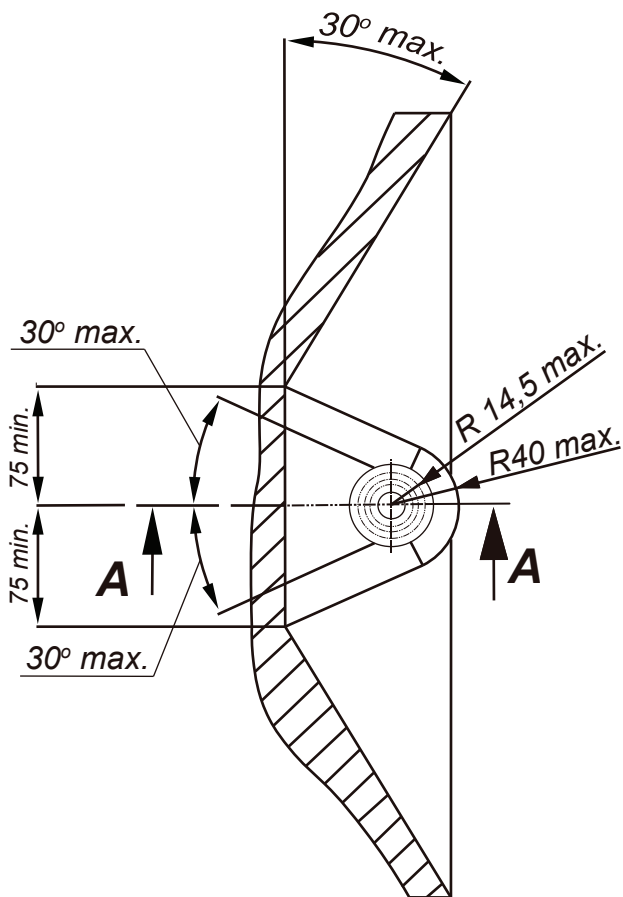


**IMIOLA HAK-POL**

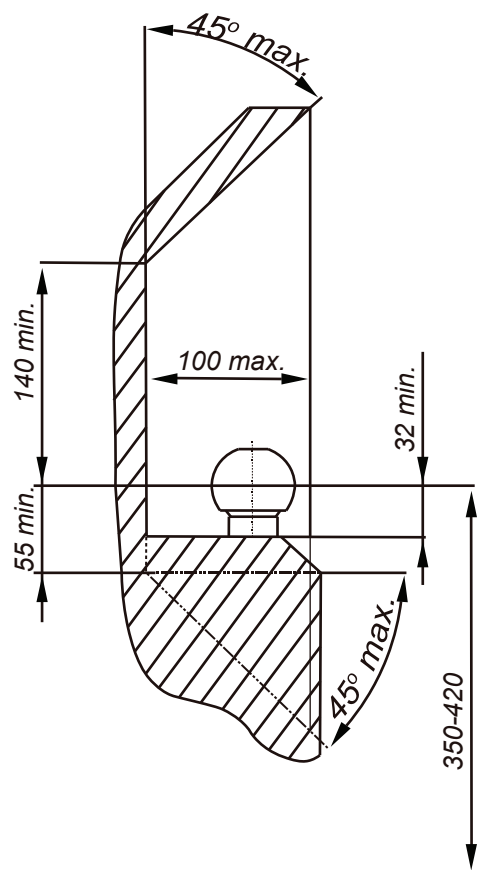
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## PRZEKRÓJ A-A



**PL** Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

**F** L'espace libre doit être garanti conformément à l'annexe VII, illustration de la réglementation 55.01 CE pour un poids total en charge autorisé du véhicule.

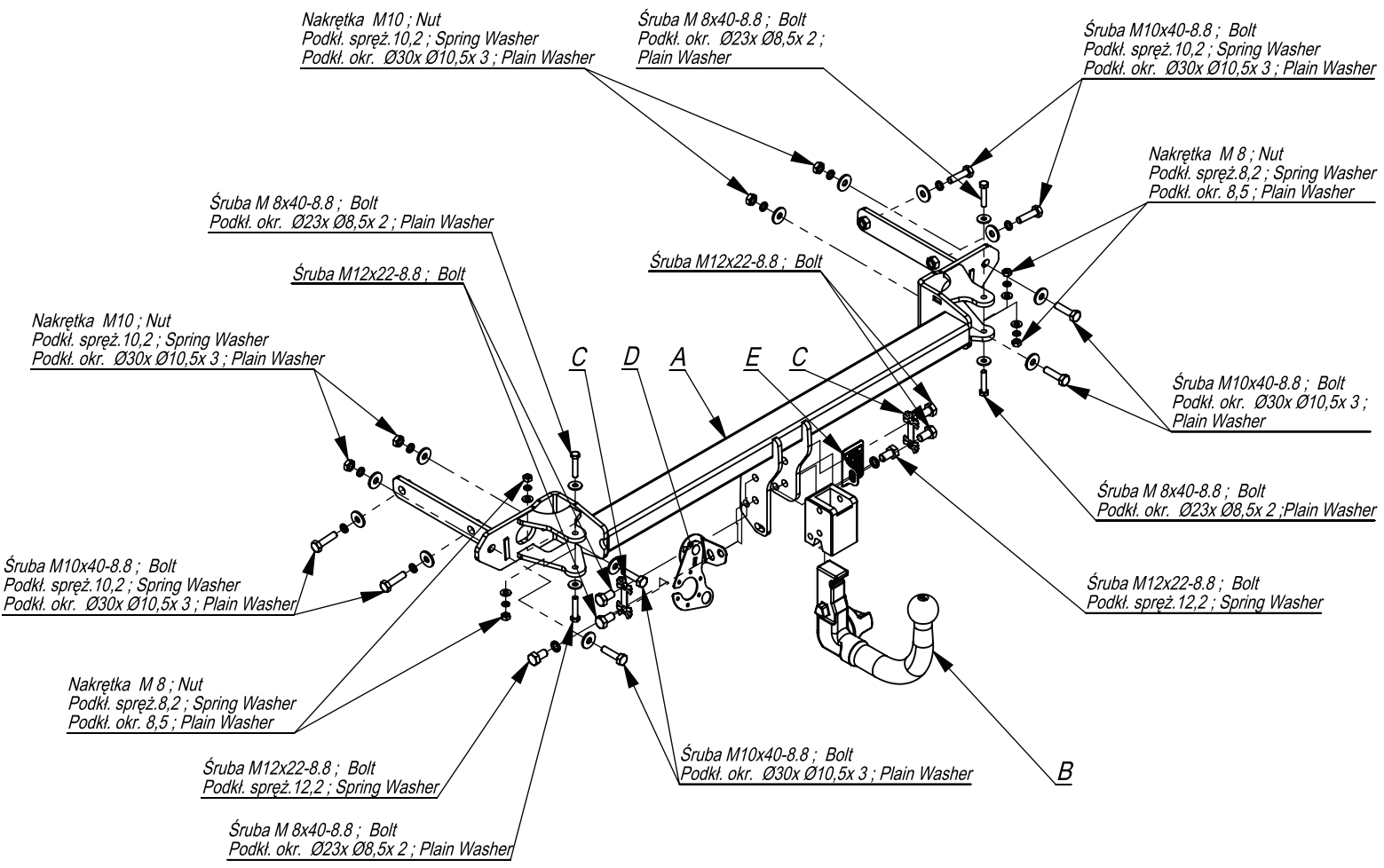
**GB** The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

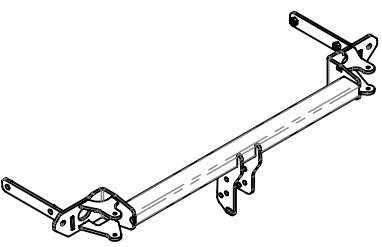
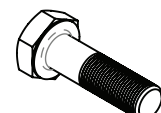
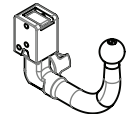
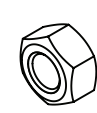






**D** Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gewährleisten bei zulässigem Gesamtgewicht des Fahrzeuges.

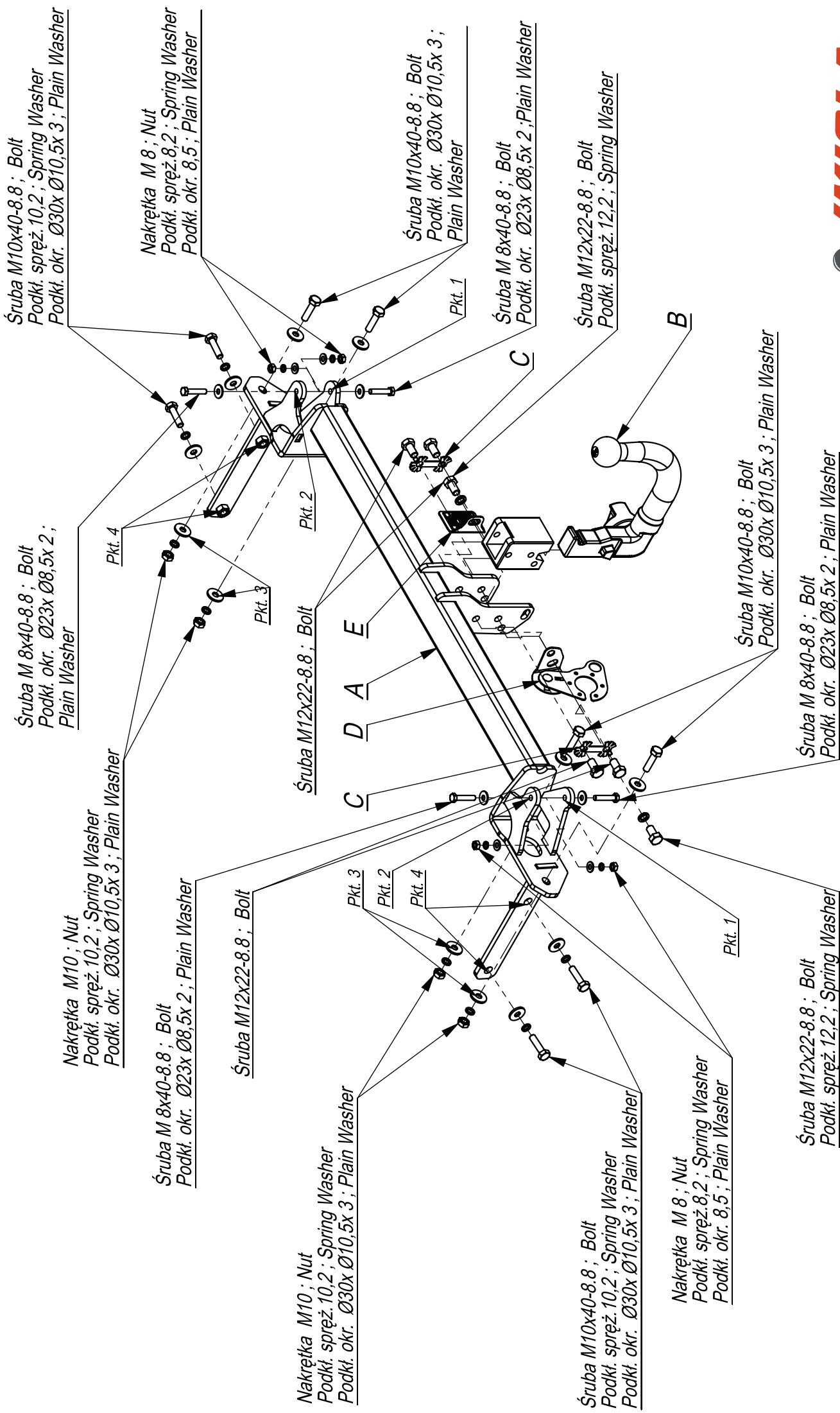
### Moment skrecający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8)

<b>M8</b>	25Nm
M10	55Nm
M12	<b>85Nm</b>
M14	135Nm
M16	195Nm





	A	x1		M12x22	6
				M10x40	8
				M 8x40	4
	B	x1		M10	4
				M8	4
	C	x2		Ø30xØ10,5x 3	12
				Ø23x Ø8,5x 2	4
	D	x1		8,5	4
				12,2	2
	E	x1		10,2	8
				8,2	4



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Nr katalogowy: K/A67  
Marka: KIA Stonic  
od 2017 ->

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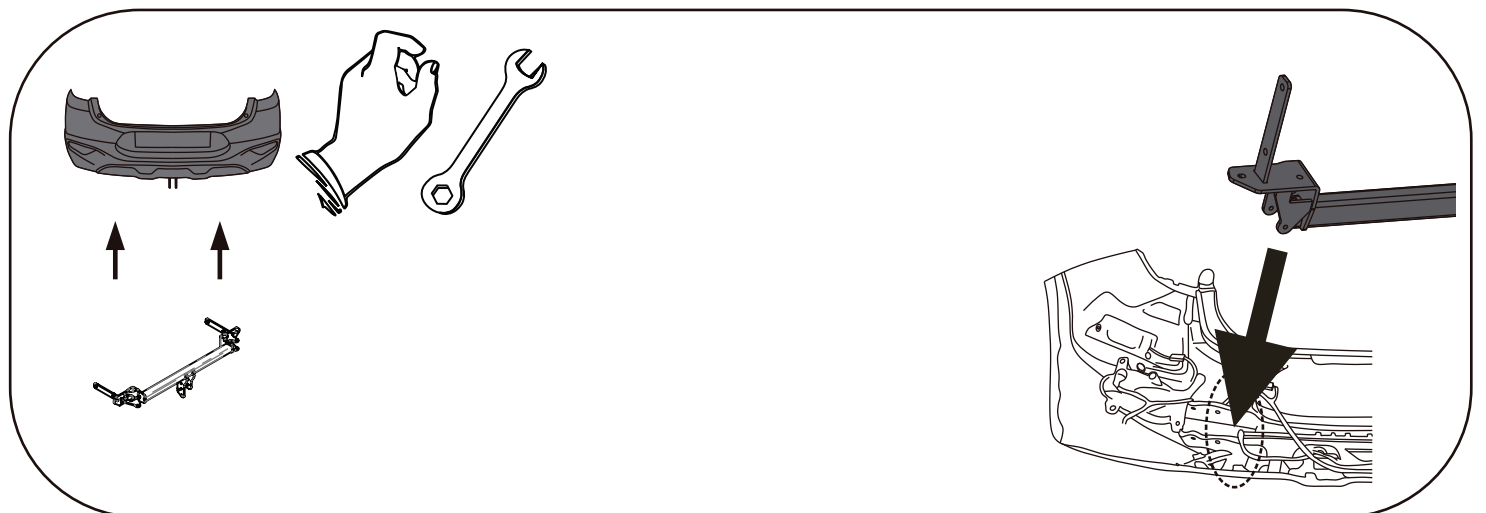
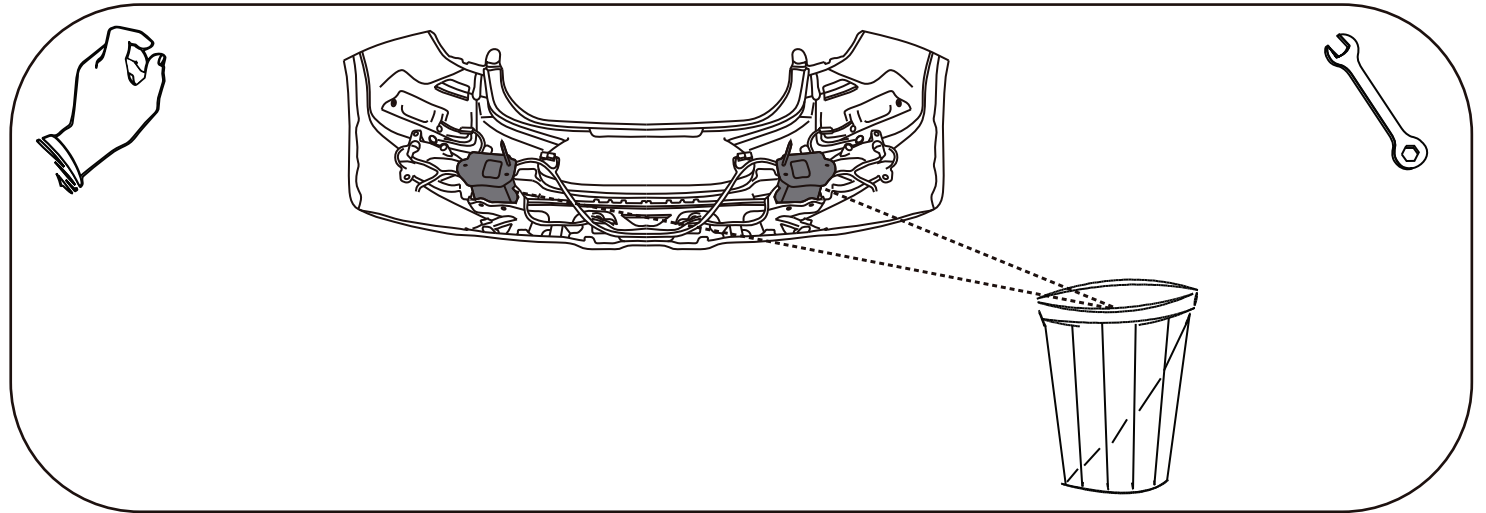
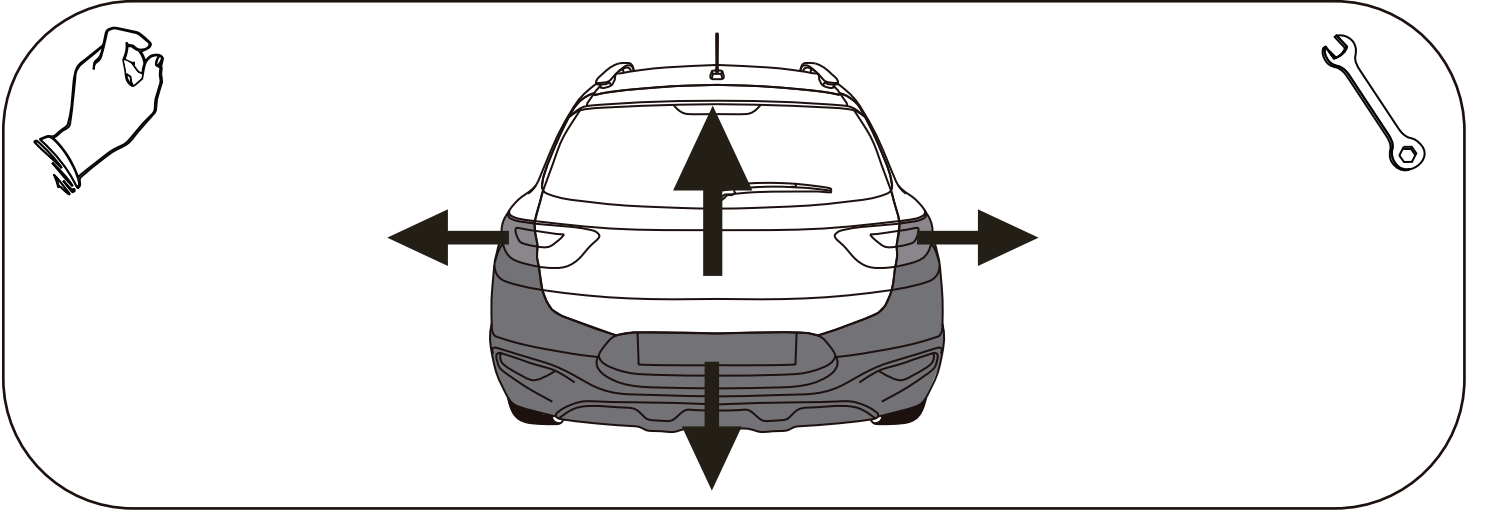
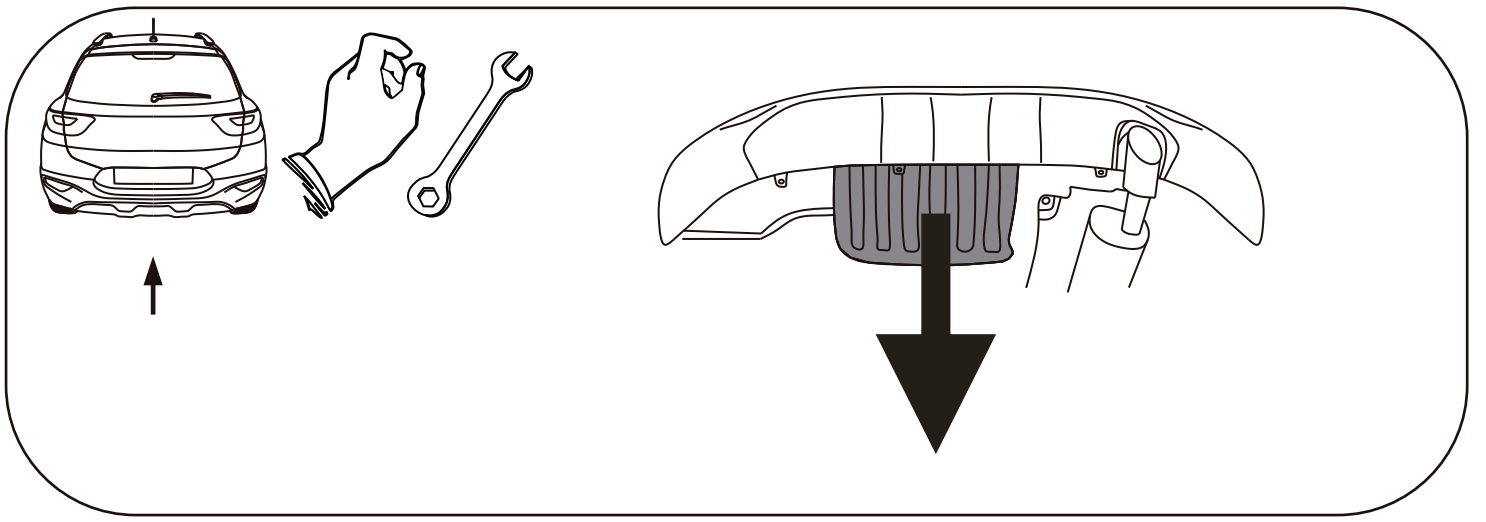
- Odkręcić zderzak i wzmocnienie (nie będzie już wykorzystane).
- Udrożnić technologiczne otwory w podłużnicach.
- Wykonać wycięcie w zderzaku na uchwyty kuli.
- Belkę haka przykręcić do zderzaka śrubami M8x40 8.8 (pkt 1,2).
- Zderzak z belką haka przykręcić do tylnego pasa śrubami M10x40 8.8 (pkt3). oraz do podłużnicy śrubami M10x40 8.8(pkt4).
- Dokręcić wszystkie śruby z momentem wg tabeli.
- Podłączyć instalację elektryczną.
- Dokręcić kulę i blachę gniazda elektrycznego.

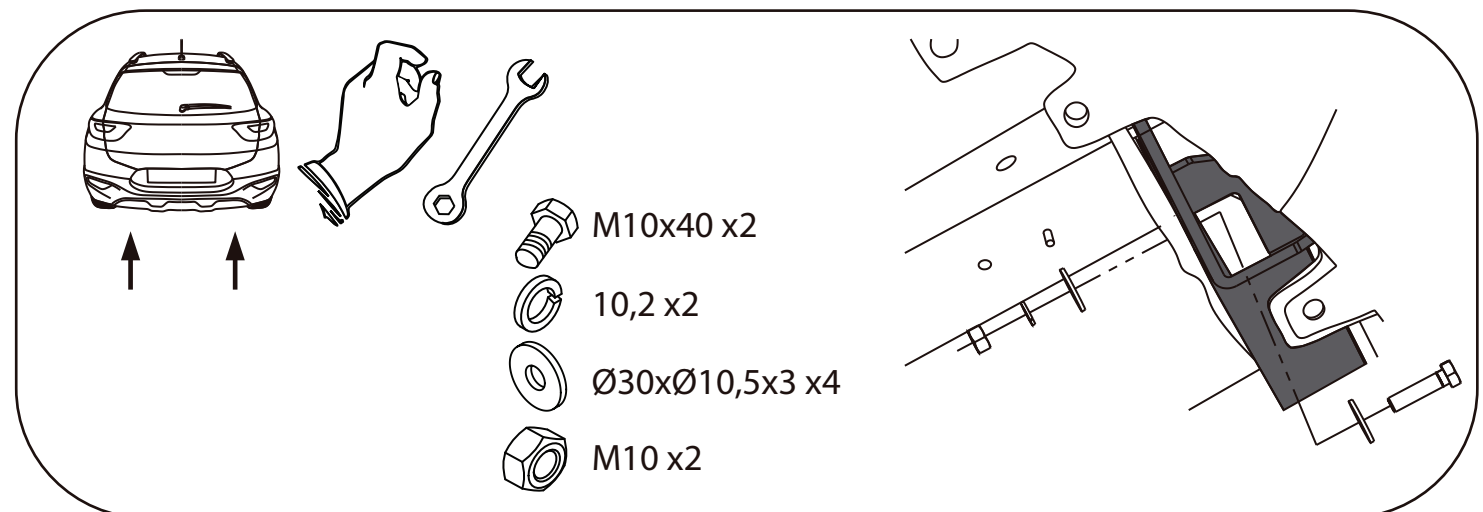
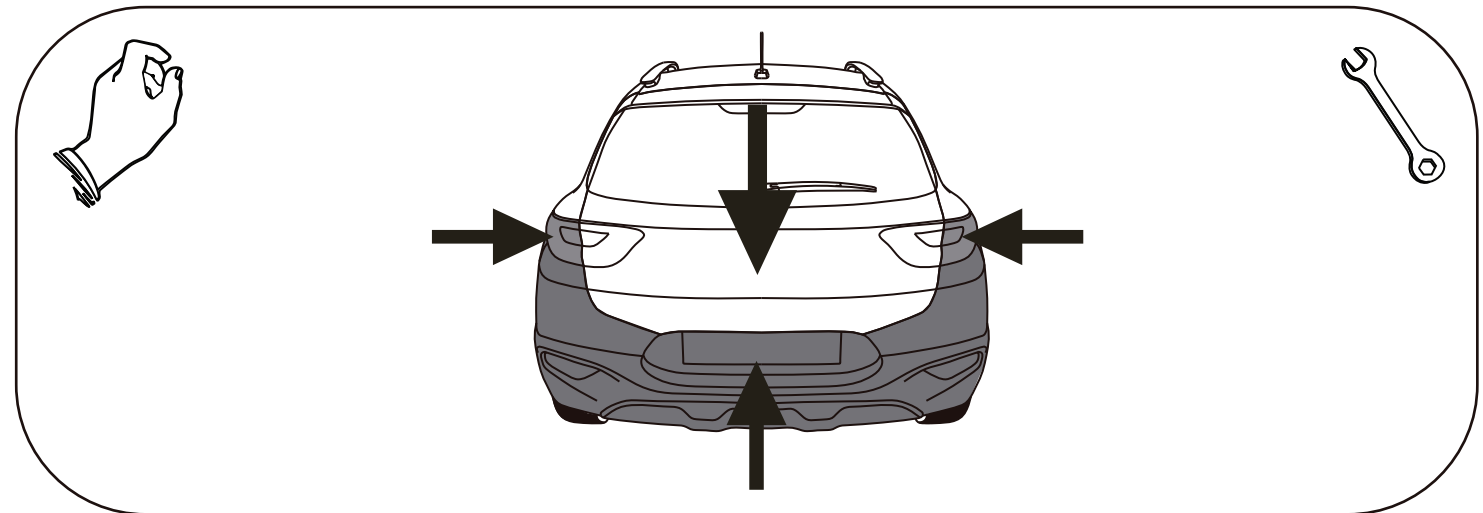
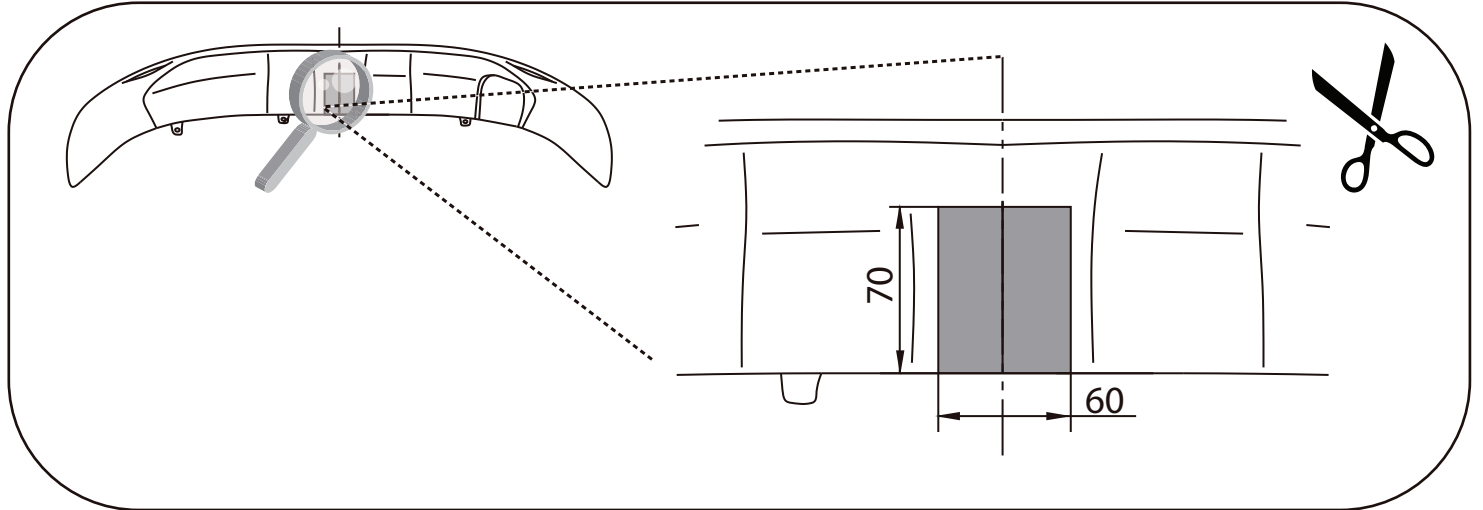
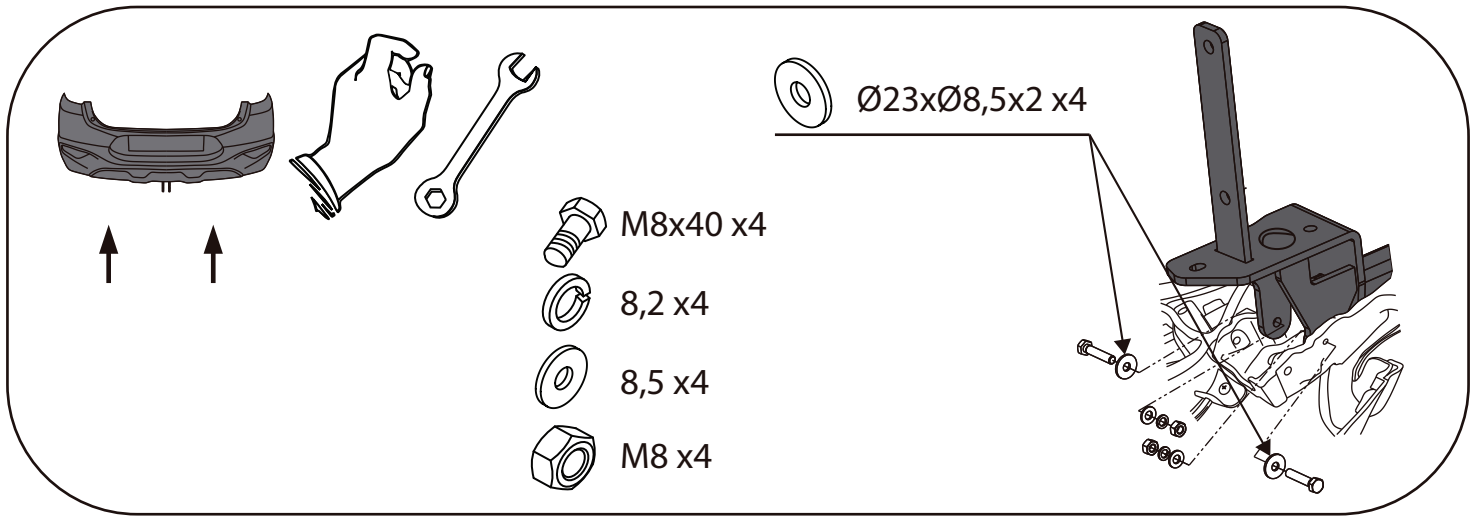
- Unscrew the bumper and bumper reinforcement (it will not be used any more).
- Clean out the technological holes in the frame side members.
- Cut out the fragment in the bumper to put the tow ball handles.
- Screw the main bar to the bumper with bolts M8x40 8.8 (point 1,2).
- Screw the bumper with the main bar of the tow bar to the rear belt of the car with bolts M10x40 8.8 (point 3) and to the frame side member with bolts M10x40 8.8 (point 4).
- Tighten all the bolts according to the torque setting- see the table.
- Connect the electric wires.
- Fix the ball and electric plate.

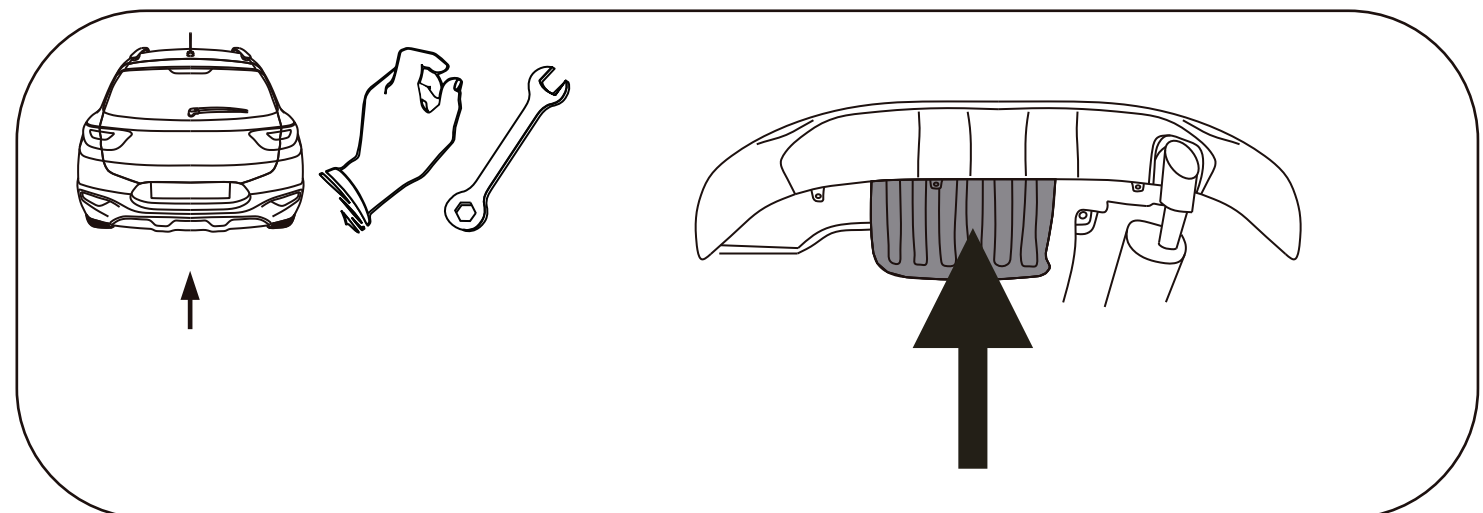
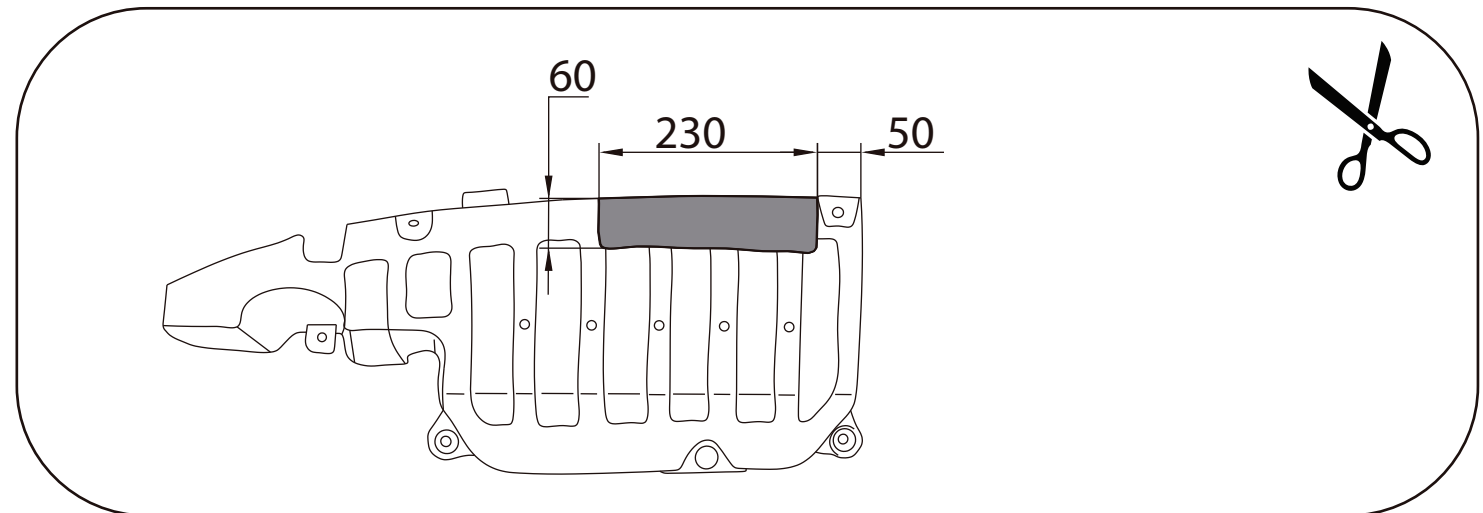
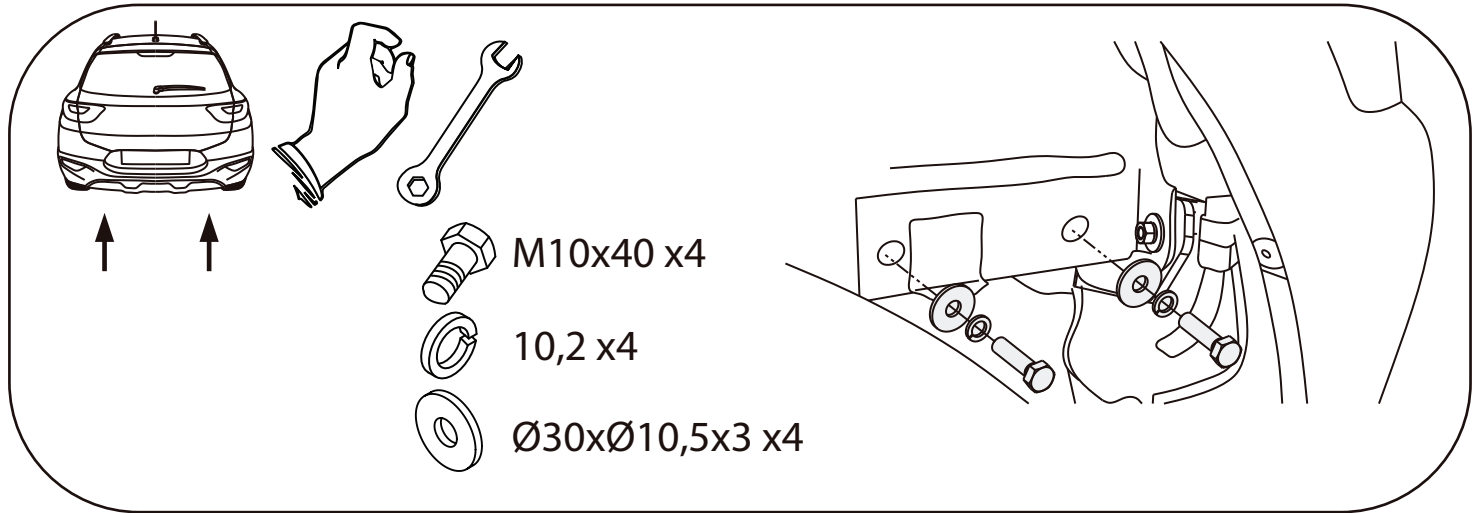
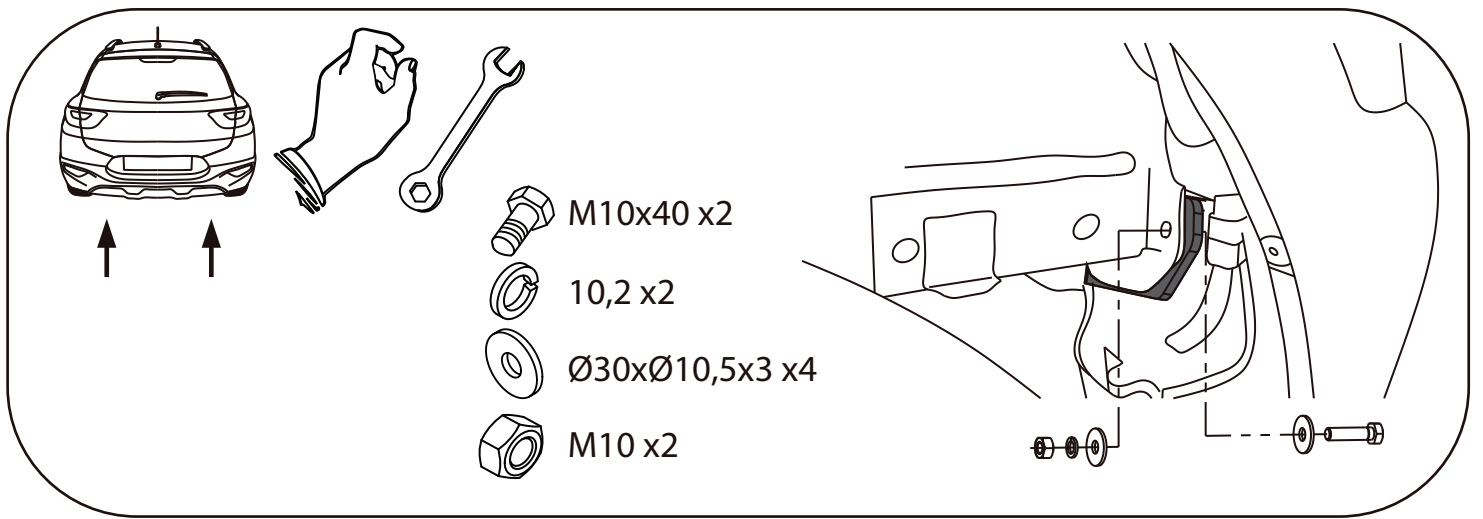
- Dévissez les lampes, le pare-chocs et le renfort.
- Déboucher les trous dans les longerons..
- Faire une encoche dans l'axe, dans la partie basse du pare-chocs égale la largeur du crochet d'une boule.
- Anhängenvorrichtung mit Schrauben M8x40 8.8 (Punkt 1,2) am Stoßfänger anschrauben.
- Pare-chocs avec attelage vissé à la ceinture arrière avec boulons M10x40 8.8 (point 3). et au longeron avec boulons M10x40 8.8 (4).
- Serrer tous les boulons avec un couple de serrage selon tableau.
- Brancher l'installation électrique. Visser la boule et la tôle de la prise électrique.

- Die Rückleuchten, die Stoßstange und Verstärkung abschrauben.
- Die Gewindebohrungen in den Längsträgern säubern.
- In der Achse des Stoßfängers einen Ausschnitt für die Kugelhalterung ausführen.
- Anhängenvorrichtung mit Schrauben M8x40 8.8 (Punkt 1,2) am Stoßfänger anschrauben.
- Stoßfänger mit am hinteren Riemen verschraubter Deichsel mit Schrauben M10x40 8.8 (Punkt 3). und zum Längsträger mit Schrauben M10x40 8.8 (Punkt 4).
- Ziehen Sie alle Schrauben mit dem Drehmoment gemäß der Tabelle an.
- Die elektrische Installation anschließen.
- Die AHK-Kugel und die Steckdosenplatte festziehen.

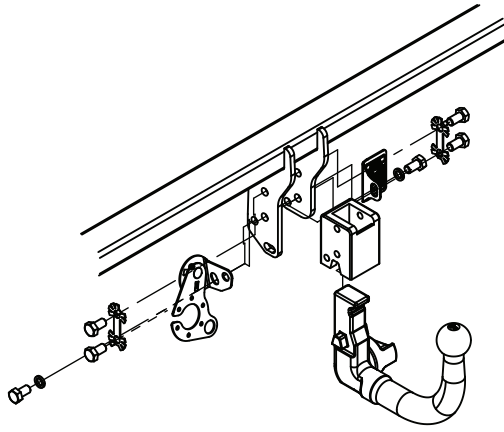
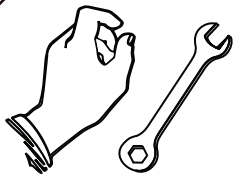
- Desenrosque las lámparas, el parachoques y el refuerzo.
- Limpiar los orificios tecnológicos roscada en los largueros.
- Haga una muesca en el eje, en la parte inferior del parachoques en el soporte de bolas.
- Enrosque la barra de remolque en el parachoques con tornillos M8x40 8.8 (punto 1,2).
- Fijar el parachoques con barra de remolque a la correa trasera con tornillos M10x40 8.8 (Punto 3) y fijar del gancho a los largueros con tornillos M10x40 8.8 (Punto 4).
- Apretar todos los tornillos con el par según la tabla anterior.
- Apretar la bola y la placa de la toma eléctrica.
- Conectar la instalación eléctrica.











M12x22 x6



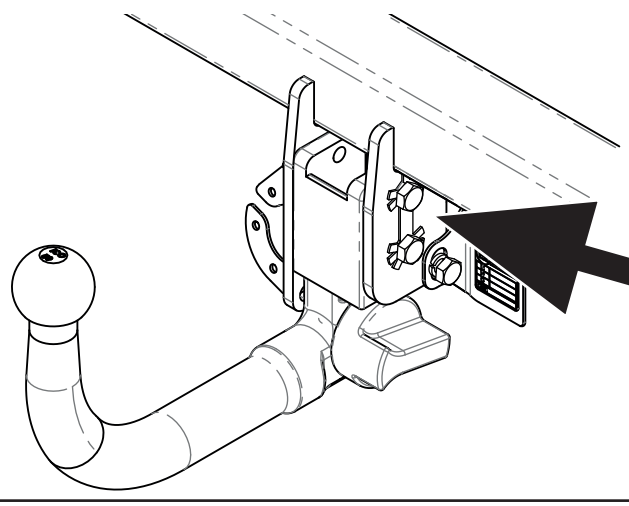
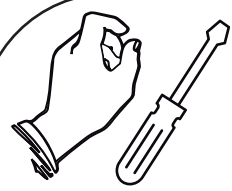
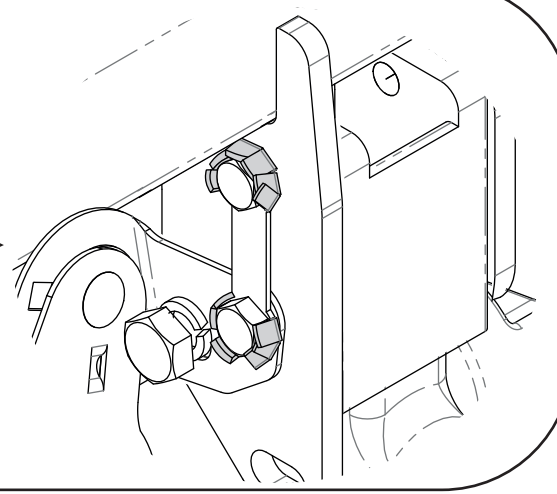
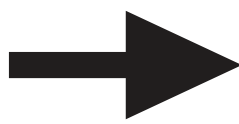
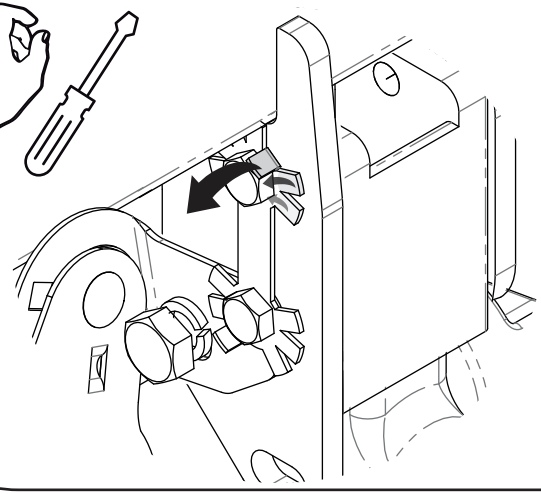
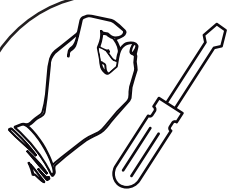
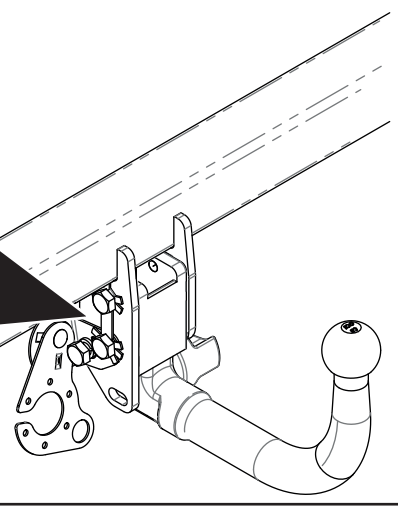
12,2 x2



C x2



**CRIMP**



**CRIMP**

